



**AN EVALUATION OF THE CHALLENGES ENCOUNTERED BY BUSINESSES IN THE
ADOPTION AND IMPLEMENTATION OF ARTIFICIAL INTELLIGENCE IN IMO STATE:
AN ACADEMIC DISCOURSE**

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ABSTRACT

The study evaluated the challenges encountered by businesses in the adoption and implementation of artificial intelligence in Imo State. A descriptive survey design was adopted and the targeted population for the study comprised all entrepreneurs in Imo State. Simple random sampling technique was used to select 180 respondents and the instrument for data collection was a questionnaire titled "Artificial Intelligence Adoption Challenges Questionnaire (AIACQ)". Face and content validation of the instrument was carried out and the reliability coefficient obtained was 0.92. The collected data were subjected to percentage analysis. The findings revealed that there are various challenges encountered by businesses in the adoption of Artificial Intelligence in Imo State, including lack of Data Quality and Availability, Lack of AI Skills and Talent, etc. It also was found that the strategies used to mitigate Artificial Intelligence challenges in Business in Imo State include Data Governance and Management, Up-skilling and Talent Development, etc. The recommendation was that businesses can address the challenges in the adoption and implementation of AI, maximize the benefits of AI technologies, and position themselves for success in the digital economy by training and retraining of staff on the usage of AI form.

Keywords: Challenges, Businesses, Adoption, Implementation, Artificial Intelligence, Imo State and Academic Discourse.

Introduction

In the contemporary landscape of business, the adoption and implementation of Artificial Intelligence (AI) have emerged as pivotal strategies for organizations aiming to enhance efficiency, innovate processes, and gain competitive advantage. However, amidst the promises of transformative potential lie a myriad of challenges that businesses encounter in integrating AI technologies into their operations. This academic discourse seeks to delve into the multifaceted landscape of challenges faced by businesses in the adoption and implementation of AI, offering insights into the complexities inherent in this process and providing a nuanced understanding of the associated obstacles. Artificial Intelligence, encompassing machine learning, natural language processing, robotics, and other advanced technologies, has revolutionized the way businesses operate, enabling automation, predictive analytics, personalized customer experiences, and data-driven decision-making (Brynjolfsson & Andrew 2014). The path to utilizing AI is fraught with obstacles, from organizational resistance to ethical conundrums and technical difficulties, despite the obvious advantages.

This evaluation endeavors to dissect these challenges comprehensively, beginning with the

technical intricacies of AI implementation. Integrating AI systems often demands substantial investments in infrastructure, data management, and talent acquisition. Businesses must navigate the ethical minefield of AI responsibly, ensuring transparency, fairness, and accountability in their AI systems to foster trust among stakeholders and mitigate potential risks. Organizational challenges also play a pivotal role in shaping the trajectory of AI adoption. Resistance to change, ingrained cultural norms, and legacy systems often impede the integration of AI into existing workflows. Leadership buy-in, employee upskilling, and organizational restructuring are imperative to fostering a culture of innovation and agility conducive to AI implementation.

Moreover, the regulatory landscape surrounding AI adds another layer of complexity for businesses. Navigating a patchwork of regulations governing data protection, intellectual property rights, and AI governance requires meticulous compliance measures and legal expertise. Failure to adhere to regulatory requirements not only exposes businesses to legal liabilities but also undermines trust and tarnishes reputation, (Davenport & Rajeev, 2018). By elucidating the multifaceted nature of these challenges, this discourse aims to equip businesses, policymakers, and academics with insights essential for navigating the evolving landscape of AI adoption and implementation.

Statement of problem

Artificial intelligence (AI) has emerged as a transformative force across numerous industries worldwide, significantly revolutionizing operational paradigms. However, the integration of AI in businesses within Imo State faces several challenges that may impede its successful adoption. This study aims to identify and evaluate these obstacles, and propose effective solutions to facilitate the seamless integration of AI into business operations in Imo State.

Research Objectives

1. To examine the challenges encountered by businesses in the adoption and implementation of Artificial Intelligence in Imo State.
2. To find out the strategies available to mitigate Artificial Intelligence challenges in Business in Imo State.

Research Questions

1. What are the challenges encountered by businesses in the adoption and implementation of Artificial Intelligence in Imo State?
2. What are the strategies available to mitigate Artificial Intelligence challenges in Business in Imo State?



LITERATURE REVIEW

Concept of Artificial Intelligence

In contrast to the inherent intelligence of biological things, artificial intelligence (AI) is the broad definition of intelligence displayed by machines, especially computer systems. By utilizing clever algorithms integrated into a dynamic computing environment, artificial intelligence mimics human thought processes. Scott (2023) mentioned that artificial intelligence, or AI, refers to the simulation of human intelligence by software-coded heuristics.

Copeland (2024) defined artificial intelligence (AI) as the ability of a digital computer or computer-controlled robot to perform tasks commonly associated with intelligent beings. Laskowski (2023) described artificial intelligence as the simulation of human intelligence processes by machines, especially computer systems. As technology advances, previous benchmarks that defined artificial intelligence become outdated (Coursera Staff, 2024). Kanade (2022) stated that artificial intelligence (AI) is the intelligence of a machine or computer that enables it to imitate or mimic human capabilities.

Concept of Business

Economic activity is a prerequisite for business. A profitable economic activity that can be repeated is called business. According to Hayes (2024) the term business refers to an organization or enterprising entity engaged in commercial, industrial, or professional activities. The purpose of a business is to organize some sort of economic production of goods or services. Schaal (2023) mentioned that businesses are made up of individuals working together to meet society's needs, as well as common goals. Businesses are all about producing items or services to sell, meeting a particular need for society, and are mainly concerned with profit.

According to Mussa (2020) business is any occupation which includes all activities which are connected with production or procurement of goods for sale and adding a profit margin to that costs for further selling it to the customer for the satisfaction of their needs. Pahwain (2023) defined a business as an organization or any other entity engaged in commercial, professional, charitable or industrial activities. Ranjhaa (2024) described business as an enterprise or activity with the intention to make profits. It can be in the form of a company, partnership, organization, sole proprietorship, occupation, or any entity that undertakes commercial, industrial, charitable, or professional activities to earn profits.

Types of Artificial Intelligence

Artificial intelligence (AI) can be broadly categorized into several types based on their capabilities and functionalities. Here are some of the main types of AI:

Narrow AI (weak AI): This type of AI is designed to perform a specific task or set of tasks. It is limited to the particular domain it is programmed for and cannot generalize beyond that. Examples include virtual personal assistants like Siri or Alexa, recommendation systems, and image recognition software.

General AI (Strong AI): General AI refers to AI systems that possess human-like intelligence and can perform any intellectual task that a human being can. This type of AI is currently hypothetical and does not exist in practice. General AI would be capable of reasoning, learning, problem-solving, and adapting to various situations.

Machine Learning (ML): Machine learning is a subset of AI that focuses on developing algorithms and statistical models that enable computers to learn and improve from experience without being explicitly programmed. It encompasses techniques like supervised learning, unsupervised learning, and reinforcement learning (Coursera, 2024).

Deep Learning: Deep learning is a specialized form of machine learning that uses artificial neural networks with multiple layers (deep neural networks) to learn and extract patterns from large volumes of data. Deep learning has achieved significant advancements in areas such as image recognition, natural language processing, and speech recognition.

Reinforcement Learning: Reinforcement learning is a type of machine learning where an agent learns to make decisions by interacting with its environment. The agent receives feedback in the form of rewards or penalties based on its actions, allowing it to learn optimal strategies over time.

Natural Language Processing (NLP): NLP is a branch of AI that focuses on enabling computers to understand, interpret, and generate human language. It encompasses tasks such as speech recognition, language translation, sentiment analysis, and text generation.

Computer Vision: Computer vision involves the development of AI systems that can analyze and interpret visual data from the world, such as images and videos. It enables applications like object detection, facial recognition, autonomous vehicles, and medical imaging.

Robotic Process Automation (RPA): RPA involves the use of software robots, or "bots," to automate repetitive tasks and workflows traditionally performed by humans. It is often used in business processes such as data entry, customer support, and financial transactions.

These are some of the main types of artificial intelligence, each with its own strengths, limitations, and applications across various industries and domains.

Roles of Artificial Intelligence in Business Operation

Artificial intelligence (AI) has become a buzzword in the business world in recent years, and for good reason. AI has the potential to transform the way businesses operate, revolutionizing everything from customer service and marketing to supply chain management and finance (Davenport & Ronanki 2018). The increasing availability of data, coupled with advancements in machine learning and natural language processing, has enabled AI to become more powerful and sophisticated, making it an essential tool for businesses looking to stay competitive in the digital age. According to a recent survey by Gartner, Inc., by 2022, 70% of enterprises will be experimenting with AI in various ways, and by 2025, AI will have



generated \$2.9 trillion in business value and will have recovered 6.2 billion hours of worker productivity, (Brynjolfsson & McAfee, 2017).

AI is already being used in a wide range of applications in business operations. In customer service, for example, AI-powered chat bots can help businesses respond to customer inquiries quickly and efficiently, providing a more personalized and convenient experience. In marketing, AI algorithms can analyze large amounts of customer data to identify patterns and trends, helping businesses make more informed decisions about their marketing strategies. In supply chain management, AI can help businesses optimize their inventory levels, reduce waste, and improve delivery times by analyzing data on customer demand, production, and shipping.

The benefits of AI in business operations are numerous. For one, AI can improve efficiency by automating repetitive tasks and freeing up employees to focus on more strategic work. It can also save businesses money by reducing labor costs and minimizing waste. Furthermore, AI can improve decision-making by providing businesses with more accurate and timely data insights, enabling them to make better-informed decisions about everything from product development to marketing campaigns.

Challenges encountered by businesses in the adoption and implementation of Artificial Intelligence

Artificial intelligence (AI) has moved from the realm of science fiction to being business imperative, offering companies opportunities for innovation and efficiency like never before. The adoption and implementation of AI come with significant challenges that businesses must navigate to fully realize the benefits of this technology (Fox, 2023). Here are the challenges encountered by businesses in the adoption and implementation of artificial intelligence:

Lack of Data Quality and Availability: One of the primary challenges faced by businesses in AI adoption is the quality and availability of data. AI algorithms require large volumes of high-quality data to train effectively and generate accurate insights. AI offers a plethora of opportunities for organizations to gain a competitive edge. However, the adoption and implementation of AI come with significant challenges that businesses must navigate to fully realize the benefits of this technology (Pappas, 2023).

Lack of AI Skills and Talent: Another major hurdle is the shortage of AI skills and talent within organizations. Building and deploying AI solutions requires expertise in data science, machine learning, and AI technologies. Upskilling existing employees and investing in AI training programs can help address this talent gap but may require time and resources (Ambrozi, 2023).

Ethical and Regulatory Concerns: AI adoption raises ethical and regulatory concerns related to data privacy, bias, transparency, and accountability. Businesses must ensure that their AI systems comply with relevant regulations, such as GDPR (General Data Protection Regulation) or industry-specific guidelines. Moreover, addressing bias in AI algorithms and ensuring fair and unbiased decision-making is crucial to maintaining trust among customers and stakeholders (Data Science Wizards, 2023).

Integration with Existing Systems: Integrating AI solutions with legacy systems and infrastructure can be complex and challenging. Many businesses operate on outdated technology stacks that may not easily support AI implementations. Ensuring compatibility, scalability and security while integrating AI into existing workflow requires careful planning and coordination across different department (GLAIR, 2022).

Cost and ROI Uncertainty: AI projects often involve substantial upfront costs, including investments in hardware, software, data infrastructure, and talent. Calculating the return on investment (ROI) for AI initiatives can be challenging, especially for long-term projects with uncertain outcomes. Businesses must carefully evaluate the potential benefits and risks of AI adoption and develop clear metrics for measuring success (Polachowska, 2019).

Change Management and Cultural Resistance: Implementing AI-driven changes within an organization requires effective change management strategies and overcoming cultural resistance. Employees may be apprehensive about AI's impact on their roles, job security, and work processes. Communicating the benefits of AI, providing training and support, and fostering a culture of innovation and collaboration are essential to driving successful AI adoption (Ariwala, 2024).

Cyber security and privacy risks: AI systems are susceptible to cyber security threats, including data breaches, malicious attacks, and adversarial manipulation of AI models. Ensuring robust cyber security measures, data encryption, and access controls is critical to protecting sensitive information and maintaining trust with customers and stakeholders (Scispace, 2023).

Strategy to overcome Artificial Intelligence challenges in Business

Artificial intelligence (AI) has emerged as a transformative force in the business landscape, offering unprecedented opportunities for innovation, efficiency, and growth. However, along with its benefits, AI implementation poses various challenges that organizations must address to harness its full potential. From data quality issues to ethical considerations, navigating the complexities of AI requires strategic planning and proactive measures (Klubnikin, 2023). Here are the basic strategies to overcome artificial intelligence challenges in business:

Data Governance and Management: AI relies heavily on data, making a solid data infrastructure crucial for success. Establish robust data governance frameworks to ensure data quality, integrity, and accessibility across the organization. Invest in data management tools and practices to centralize data repositories, address data silos, and enforce data standards. It is also important to put in place strong data governance rules to make sure that data is correct, consistent, and safe (Wu, 2019).

Upskilling and Talent Development: AI implementation requires a skilled workforce in data science and machine learning. Develop talent pipelines by investing in training programs, certifications, and partnerships with educational institutions. By taking a multi-pronged approach to talent development and acquisition, businesses can overcome the shortage of AI expertise and successfully implement AI-driven



solutions to drive innovation and growth. (Bughin, 2018).

Explainable AI (XAI): Explainable artificial intelligence (XAI) is a concept that revolves around providing enough data to clarify how AI systems come to their decisions. Ensuring AI explainability is critical across a variety of industries where smart systems are used. Incorporate methods such as model documentation, feature importance analysis, and sensitivity testing to enhance the interpretability of AI systems.

Ethical AI Frameworks: Greater adoption of smart applications comes along with several AI ethical challenges. Implement ethical AI guidelines and frameworks that prioritize fairness, accountability, and transparency. Conduct bias audits, diversity assessments, and impact analyses to identify and mitigate ethical risks associated with AI applications. Consider offering training programs for employees involved in AI development and deployment to raise awareness of ethical issues and best practices (Jobin, 2019).

Agile Integration Strategies: Embrace agile methodologies and DevOps practices to facilitate the seamless integration of AI solutions into existing systems. Leverage APIs, microservices architecture, and cloud-based platforms to enable modular, scalable, and interoperable AI deployments (Brynjolfsson & McAfee, 2017).

METHODOLOGY

In carrying out the study, descriptive survey design was adopted for this study. The study was carried out in Imo State. The targeted population for the study comprised of all entrepreneurs in Imo State. Simple random sampling technique was used to select 180 respondents used for the study. The instrument used for data collection was a structured questionnaire titled “Artificial Intelligence Adoption Challenges Questionnaire (AIACQ)”. Face and content validation of the instrument was carried out by an expert in test, measurement, and evaluation in order to ensure that the instrument was potent enough to collect accurate and adequate data for the study under consideration. The reliability coefficient obtained was 0.92, and this was substantially high enough to justify the use of the instrument. The researcher subjected the data generated for this study to appropriate statistical technique such as percentage analysis used in answering the research questions.

RESULTS AND DISCUSSIONS

Research Questions 1: The research question sought to find out the challenges encountered by businesses in the adoption and implementation of Artificial Intelligence in Imo State. To answer the research question, percentage analysis was performed on the data, (see table 1).

Table 1

Percentage analysis of the challenges encountered by businesses in the adoption and implementation of Artificial Intelligence in Imo State.

CHALLENGES	FREQUENCE	PERCENTAGE (%)
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Lack of data Quality and Availability	39	21.67**
Lack of AI Skills and Talent	35	19.44
Integration with Existing Systems	28	15.56
Ethical and Regulatory Concerns	24	13.33
Change Management and Cultural Resistance	22	12.22
Cyber security and privacy risks	20	11.11
Cost and ROI Uncertainty	12	6.67*
TOTAL	180	100%

** The highest percentage frequency

* The least percentage frequency

SOURCE: Field Survey

The above table 1 presents the percentage analysis of the challenges encountered by businesses in the adoption and implementation of Artificial Intelligence in Imo State. From the result of the data analysis, it was observed that “lack of Data Quality and Availability” 39(21.67) was rated as the highest challenge encountered by businesses in the adoption and implementation of Artificial Intelligence in Imo State, while “Cost and ROI Uncertainty” 12(6.67) was rated the least challenge. The result therefore is in agreement with the research findings of Fox (2023) who mentioned that the adoption and implementation of AI come with significant challenges that businesses must navigate to fully realize the benefits of this technology.

Research Questions 2: The research question sought to find out the strategies available to mitigate Artificial Intelligence challenges in Business in Imo State. To answer the research question, percentage analysis was performed on the data, (see table 2).

Table 2:

Percentage analysis of the strategies available to mitigate Artificial Intelligence challenges in Business in Imo State.

STRATEGIES	FREQUENCY	PERCENTAGE (%)
Data Governance and Management	48	26.67**
Up-skilling and Talent Development	42	23.33
Ethical AI Frameworks	37	20.56
Explainable AI (XAI)	31	17.22
Agile Integration Strategies	22	12.22*
TOTAL	180	100%

** The highest percentage frequency

* The least percentage frequency



SOURCE: Field Survey

The above table 2 presents the percentage analysis of the strategies available to mitigate Artificial Intelligence challenges in Business in Imo State. From the result of the data analysis, it was observed that “Data Governance and Management” 48(26.67) was rated as the highest strategy available to mitigate artificial intelligence challenges in business in Imo State, while “Agile Integration Strategies” 22(12.22) was rated the least strategy. The result therefore is in agreement with the opinion of Wu, (2019) that stated that AI relies heavily on data, making a solid data infrastructure crucial for success and that establishing robust data governance frameworks ensures data quality, integrity, and accessibility across the organization. He also noted that investing in data management tools and practices helps centralize data repositories, address data silos, and enforce data standards. Finally he stated in his opinion that it is also important to put in place strong data governance rules to make sure that data is correct, consistent, and safe.

Conclusion

In conclusion, the adoption of AI requires a strategic approach that aligns with the organization's goals, capabilities, and resources. Businesses must carefully assess their readiness for AI adoption, develop a clear roadmap, and prioritize investments in talent development, infrastructure, and data governance to support successful implementation. It was also concluded that the challenges encountered by businesses in the adoption and implementation of Artificial Intelligence in Imo State is lack of Data Quality and Availability, Lack of AI Skills and Talent, Integration with Existing Systems, Ethical and Regulatory Concerns and many more. Finally, it was concluded that the strategies available to mitigate Artificial Intelligence challenges in Business in Imo State are Data Governance and Management, Up-skilling and Talent Development, Ethical AI Frameworks, Explainable AI (XAI) and Agile Integration Strategies.

Recommendations

1. Businesses can address the challenges encountered in the adoption and implementation of AI, maximize the benefits of AI technologies, and position themselves for success in the digital economy by ensuring that training and retraining of staff on the usage of AI form and integral part of their operations.
2. It is highly advisable that before the integration of Artificial Intelligence in business the businesses executive should conduct a comprehensive assessment of their organizational goals, capabilities, and resources to ensure alignment with AI adoption strategies. The components of this include defining clear objectives, prioritizing initiatives, and allocating resources effectively.
3. The take holders can minimize the prevalent challenges by continuing to advance the state of knowledge and practice in AI adoption, driving innovation and sustainable growth across industries.
4. It is good to prioritize investments in infrastructure to support AI implementation, including cloud computing resources, scalable data storage solutions, and high-performance computing capabilities.



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